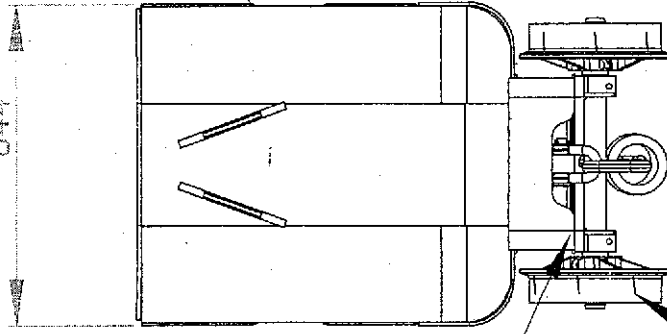


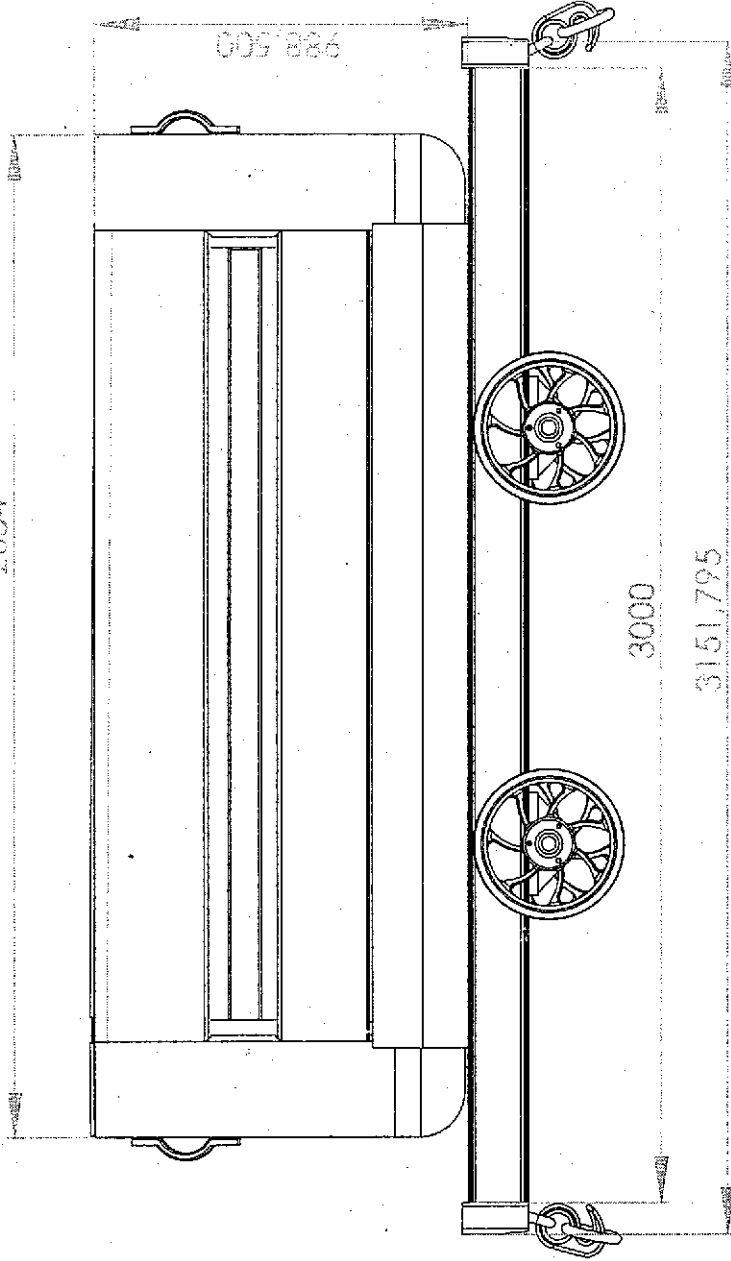
844



2

3

2654



3000

3151,795

SIRA NO	PARÇA ADI	MALZEME	RESİM NO	ADET
1	ŞASE MONTAJI 1		E-175-1	1
2	KAZAN MONTAJI		E-175-2	1
3	BANDAJ MONTAJI 1		E-175-3	2

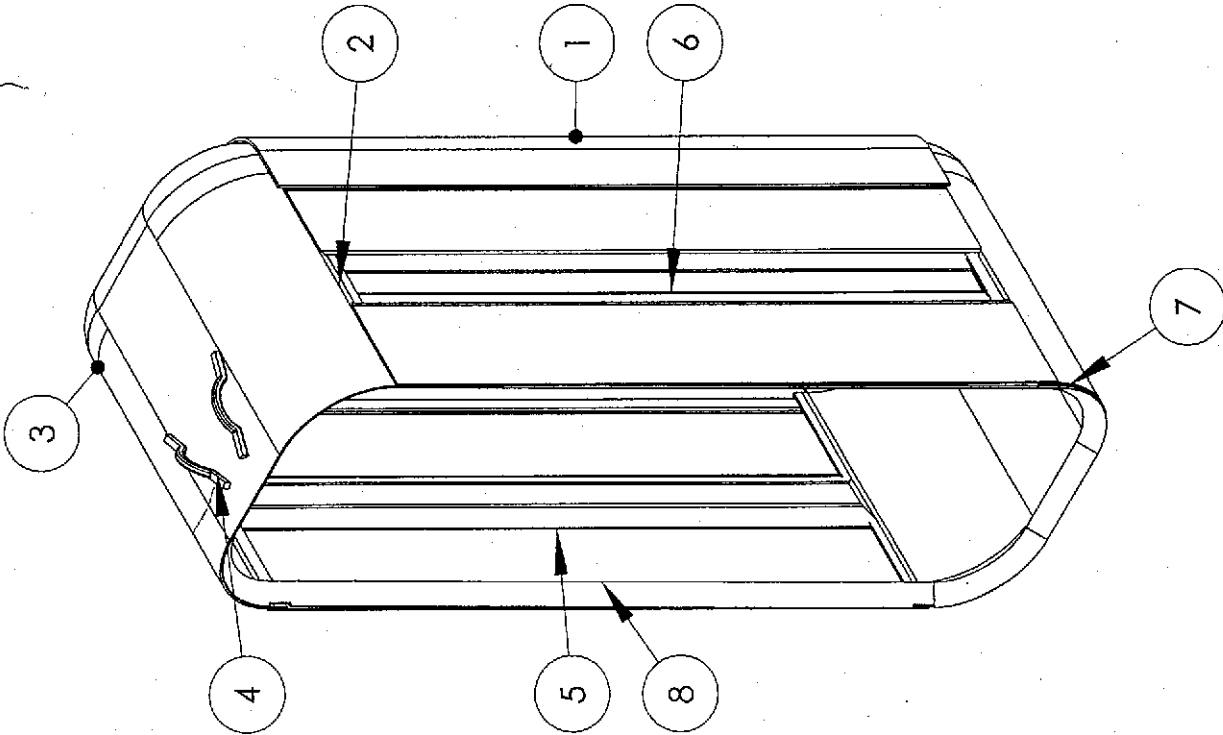
GEREÇ ÖLÇEK	ADET	MÜHENDİS	24.06.2009	Tanju UNVER	İMZA	TTK MADEN MAK FAB.İŞLT. MÜDÜRLÜĞÜ
1	ÇİZEN	24.06.2009	Recep HOROZOĞLU			
	KONTROL	24.06.2009	Mustafa HALDIZ			

1:50

2.4 TONLUK OCAK ARABASI

E-175

Ek-1



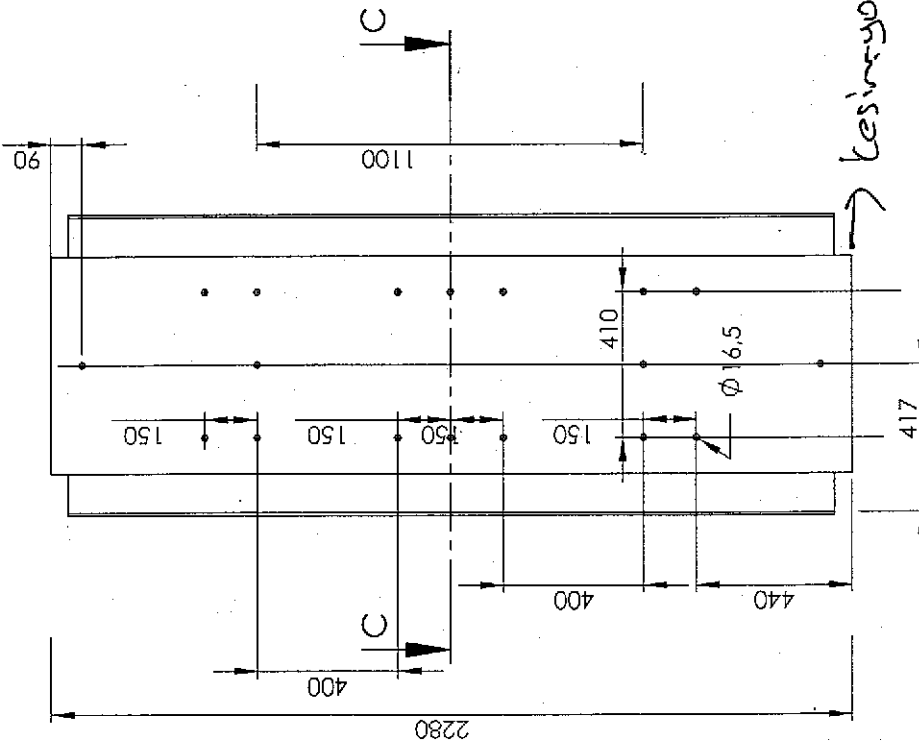
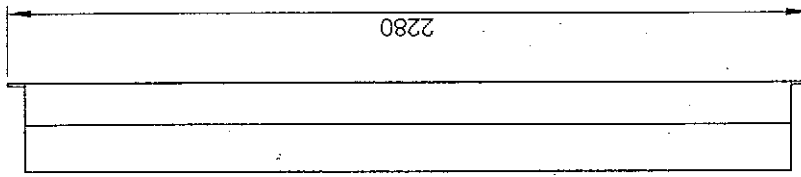
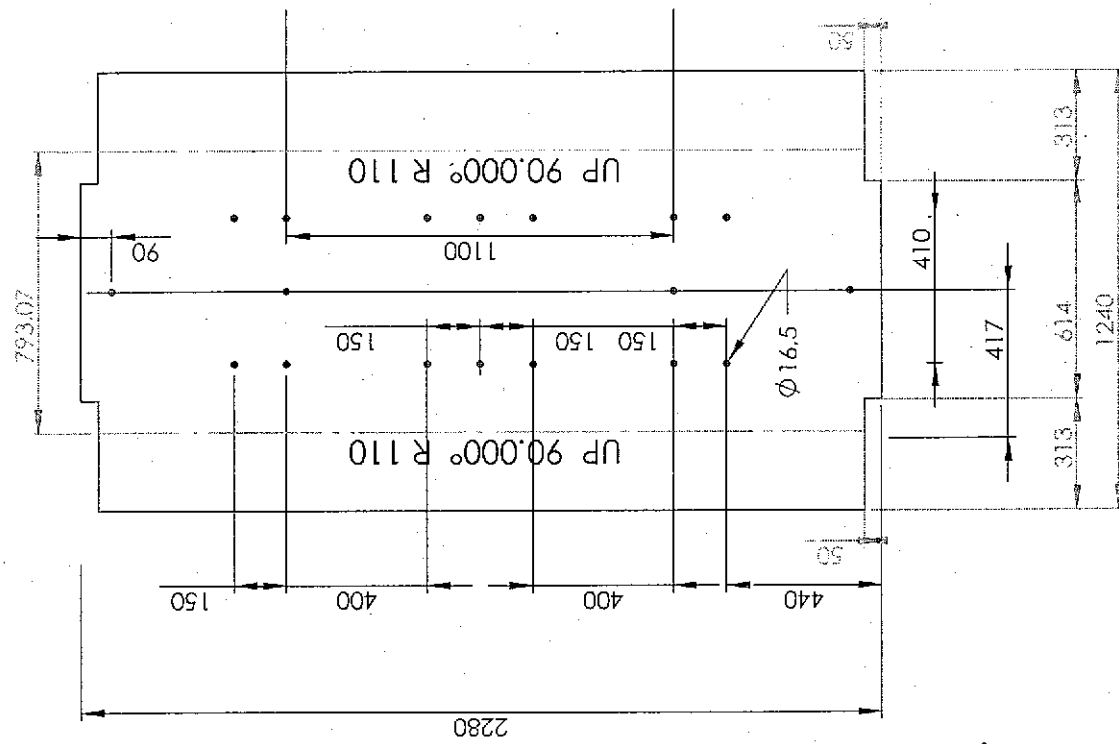
SIRA NO	PARÇA ADI	MALZEME	ADET
1	TABAN SACI	St 37	1
2	AYNA	St 37	2
3	TAS 1	St 37	4
4	TUTAMAK	Ç 1030	4
5	YAN SAC	St 37	1
6	YAN SAC SOL	St 37	1
7	AĞIZ KÖŞEBENTİ 1	65X65X8	2
8	AĞIZ YAN KÖŞEBENTİ 1	65X65X8	2

GEREC ÖLÇEK	ÇİZEN	KONTROL	ADET	MÜHENDİS	ADI SOYADI	İMZA	TTK MADEN MAK FAB. İŞL. T. MÜDÜRLÜĞÜ
1	24.06.2009	24.06.2009	24.06.2009	Recep HOROZOĞLU	Mustafa HALDIZ	Tanju ÜNVER	

1:50 2.4 TONLUK OCAK ARABASI
KAZAN MONTAJI

E-175 - 2

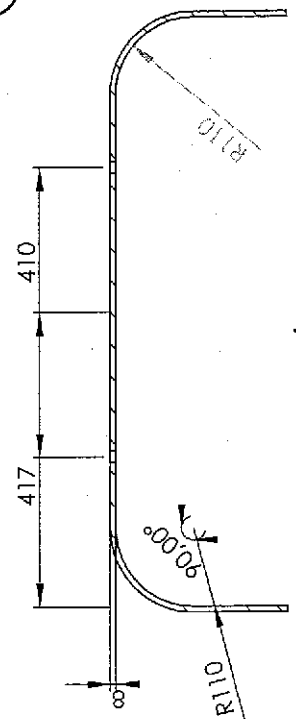
Ek-1



kesimpulan.

8x2350x1260
Tuben daily 1807g.

Teber aally 80

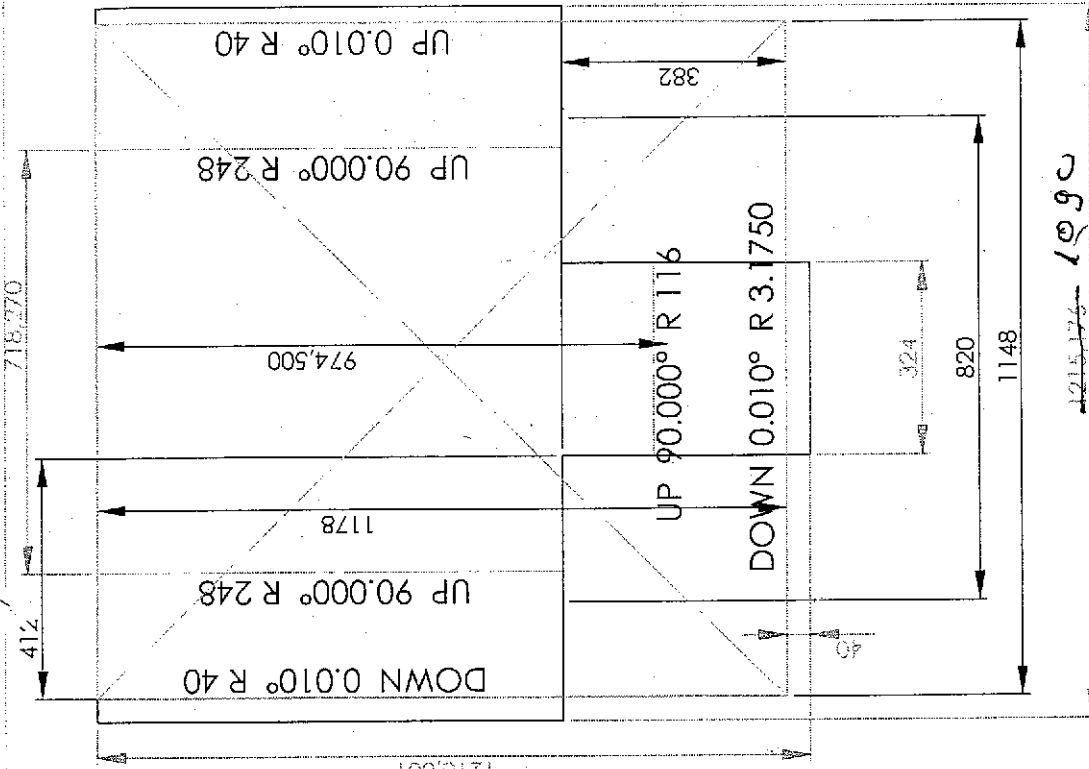


KESIT C-C

St 37	1	ÇİZEN	24.06.2009	ADI SOYADI	İMZA	TTK MADEN MAK FAB İSLT MÜDÜRLÜĞÜ
		KONTROL	24.06.2009	Recep HOROZOĞLU Mustafa HALDIZ		
GEREÇ	ADET	MÜHENDİS	24.06.2009	Tanju ÜNVER		

E-175-2/1

TABANSACI



TTK
MADEN MAK
FABİSLT
MÜDÜRLÜĞÜ

İMZA

ADI SOYADI

TARİH

ÇİZEN

St 37

GEREC
ÖLÇEK

ADET

MÜHENDİS

24.06.2009

24.06.2009

24.06.2009

Tanju ÜNVER

Recep HOROZOĞLU

Mustafa HALDIZ

AYNA

1:20

1090x1110

60x2 = 120kg

1 Adet 60kg

60x2 = 120kg

60x2 = 120kg

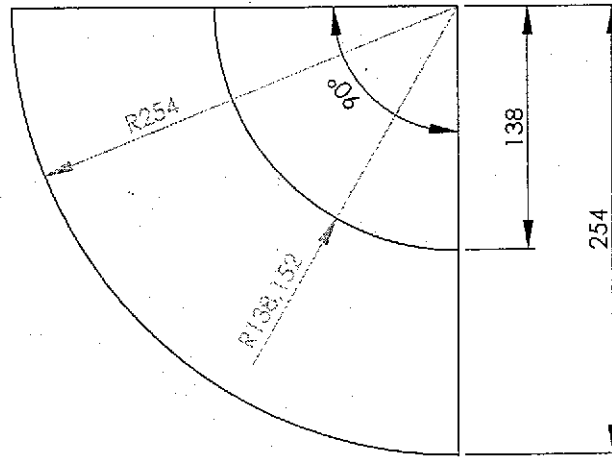
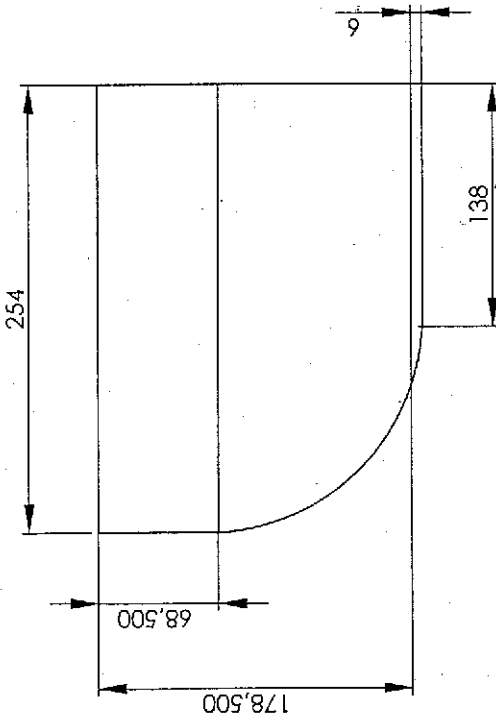
60x2 = 120kg

60x2 = 120kg

60x2 = 120kg

60x2 = 120kg

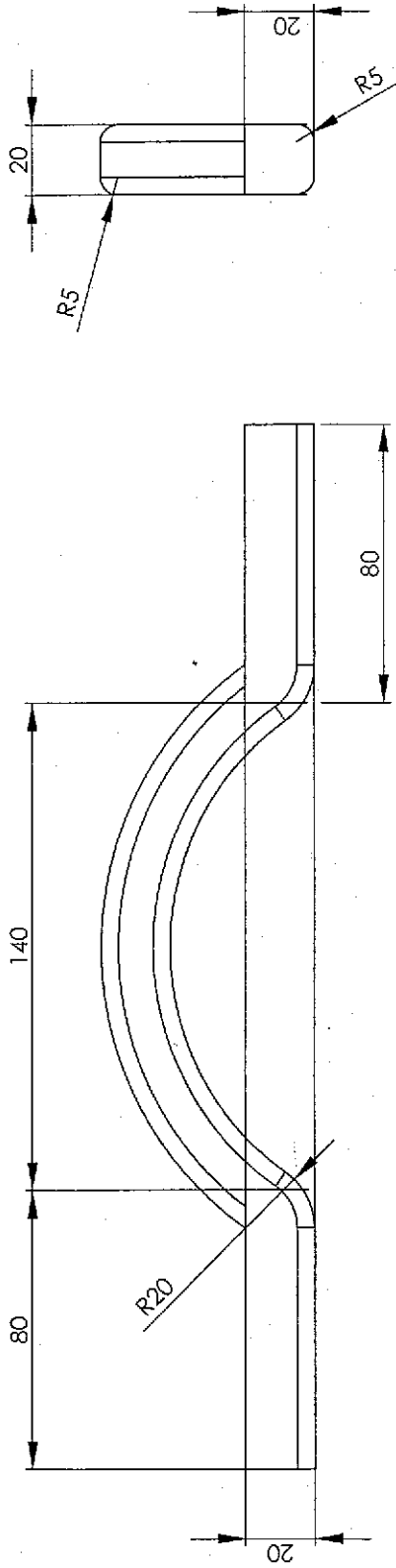
60x2 = 120kg



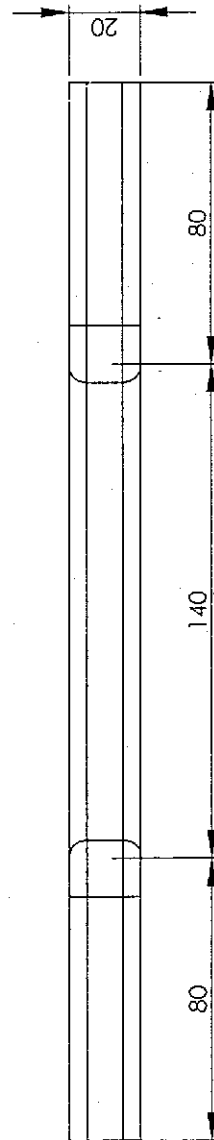
NOT : 254X254 KARE SAC KESİLİP PRES TEZGAHINDA
KALİPTA BASILACAK.

1 Adet 5 kg
4x5 = 20 kg

St 37	ÇİZEN	TARİH	ADI SOYADI	İMZA	TTK
GEREÇ	KONTROL	24.06.2009	Recep HOROZOĞLU		MADEN MAK
ÖLÇEK	MUHENDİS	24.06.2009	Mustafa HALDIZ		FAB İSLT
	ADET	24.06.2009	Tanju ÜNVER		MÜDÜRLÜĞÜ
1:5	TAS 1				E-175-2 / 3

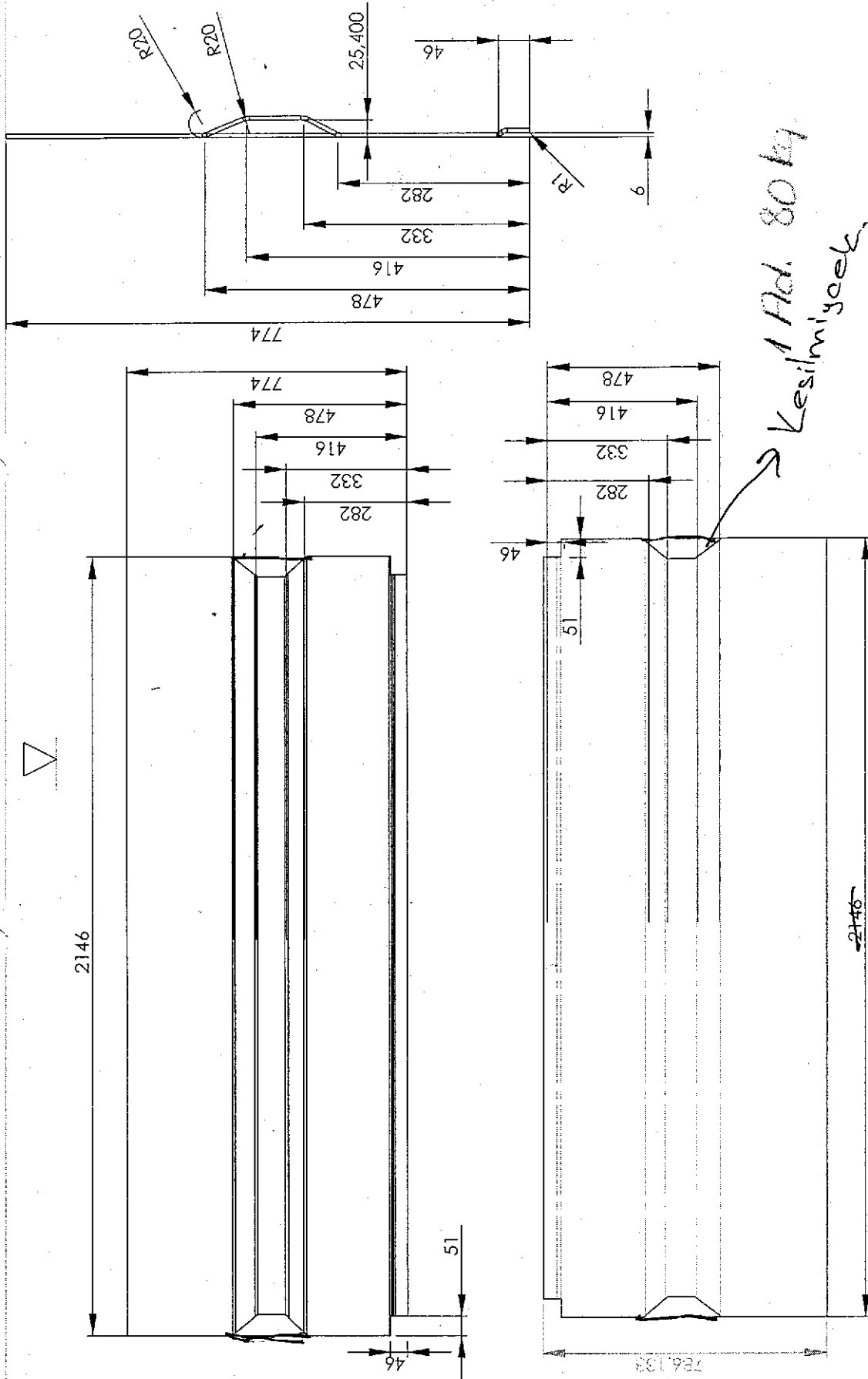


~~300~~ 300 ocaklı boyu



1 Adet 1 kg
4 x 1 = 4 kg

Ç 1030	4	ÇİZEN	24.06.2009	TARİH	ADI SOYADI	İMZA	TTK MADEN İMAK FABRİKA MÜDÜRLÜĞÜ
GEREC ÖLÇEK	ADET	KONTROL	24.06.2009	MÜHENDİS	Mustafa HALDIZ		
			24.06.2009		Tanju ÜNVER		
1:5							E-175-2/4
							TUTAMAK



St 37	1	ÇİZEN	24.06.2009	ADİ SOYADI	IMZA	TTK
GEREC	ADET	KONTROL	24.06.2009	Recep HOROZOĞLU		MADEN MAK
ÖLÇEK	MÜHENDİS		24.06.2009	Mustafa HALDIZ		FAB İSLT
				Tanju ÜNVER		MÜDÜRLÜĞÜ

E-175-2/5

YAN SAC

9 / E-175-2 / 6

YAN SAC SOL

TKK
MADEN MAK
FAB.İSLT.
MÜDÜRLÜĞÜ

İMZA

ADI SOYADI

TARİH

ÇİZEN

1

Sİ 37

GEREÇ
ÖLÇEK

ADET

MÜHENDİS

24.06.2009

KONTROL

24.06.2009

24.06.2009

Mustafa HALDIZ

Recep HOROZOĞLU

İMZA

ADI SOYADI

TARİH

ÇİZEN

1

Sİ 37

GEREÇ
ÖLÇEK

ADET

MÜHENDİS

24.06.2009

KONTROL

24.06.2009

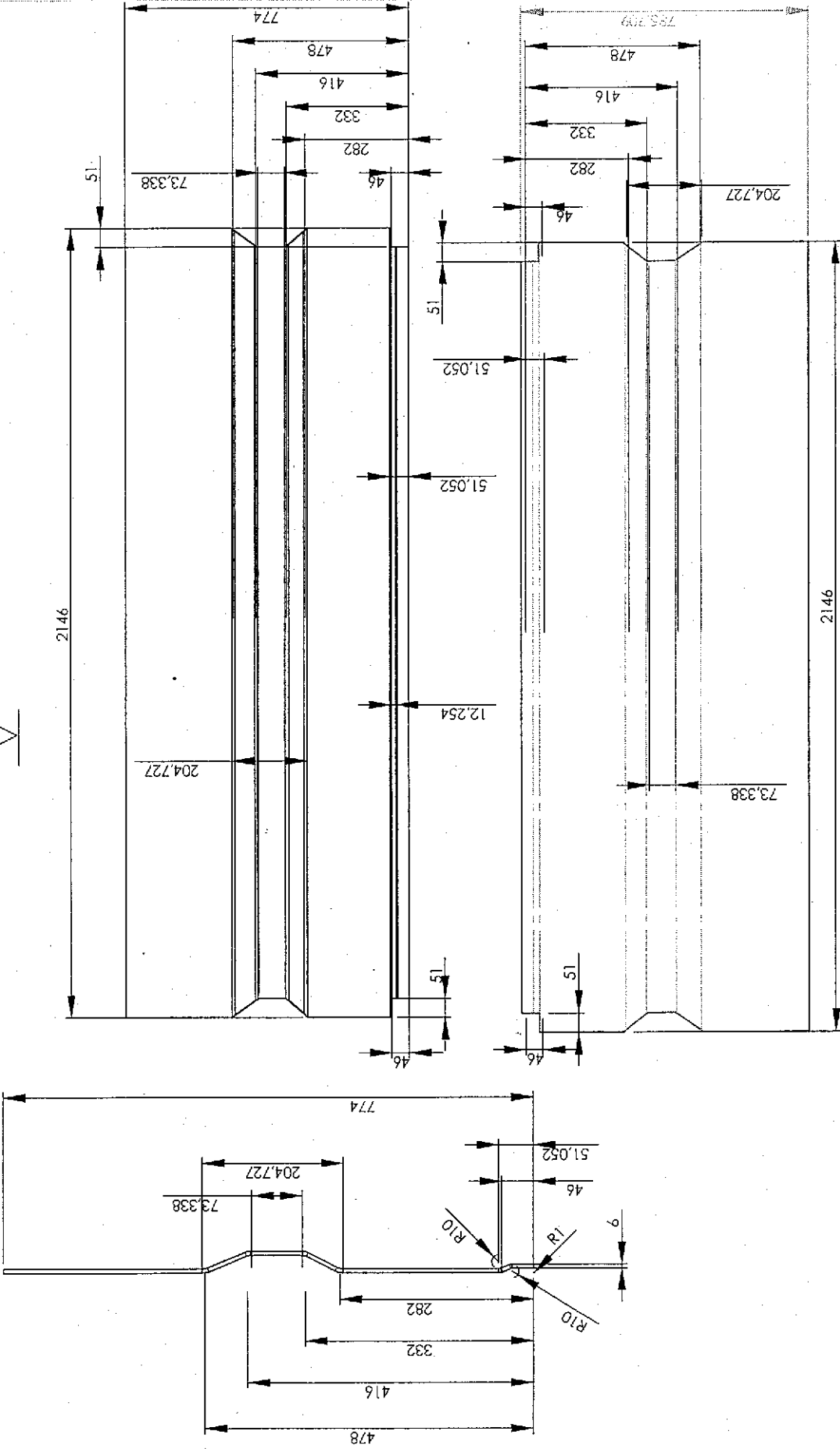
24.06.2009

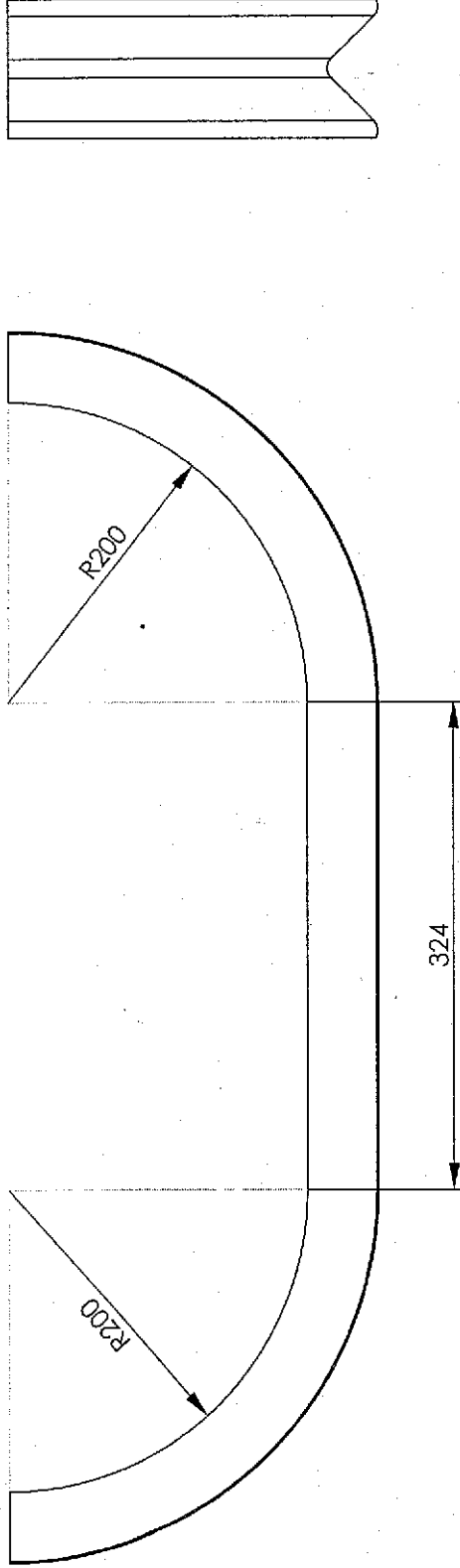
Mustafa HALDIZ

Recep HOROZOĞLU

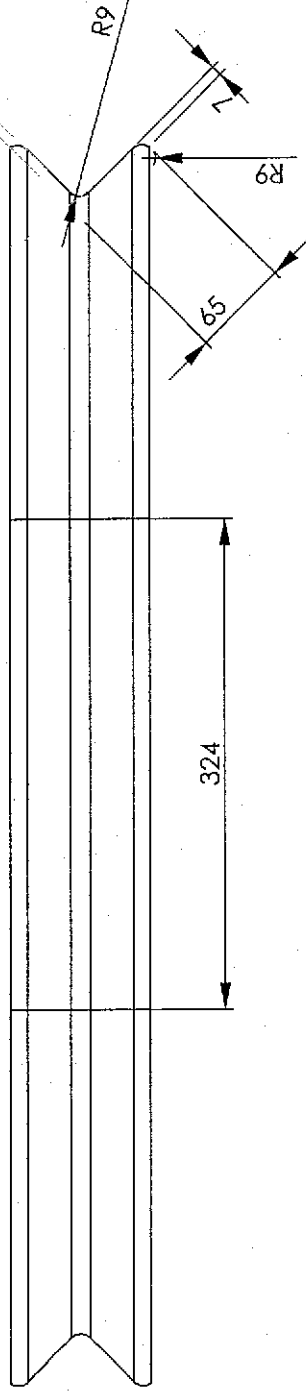
1:50

1/28 80/80





Agulun boyu 1000mm



MALZEME 65 X 7 KÖŞEBENT
KÖŞEBENT BOYU 1055 MM
KESİLECEK. SONRA BUKULECEK

65X6X7
KÖŞEBENT

GEREÇ
ÖLÇEK

1:10

2 ÇİZEN 24.06.2009

KONTROL 24.06.2009

ADET MÜHENDİS 24.06.2009

Tanju ÜNVER

İMZA

ADI SOYADI

Recep HOROZOĞLU

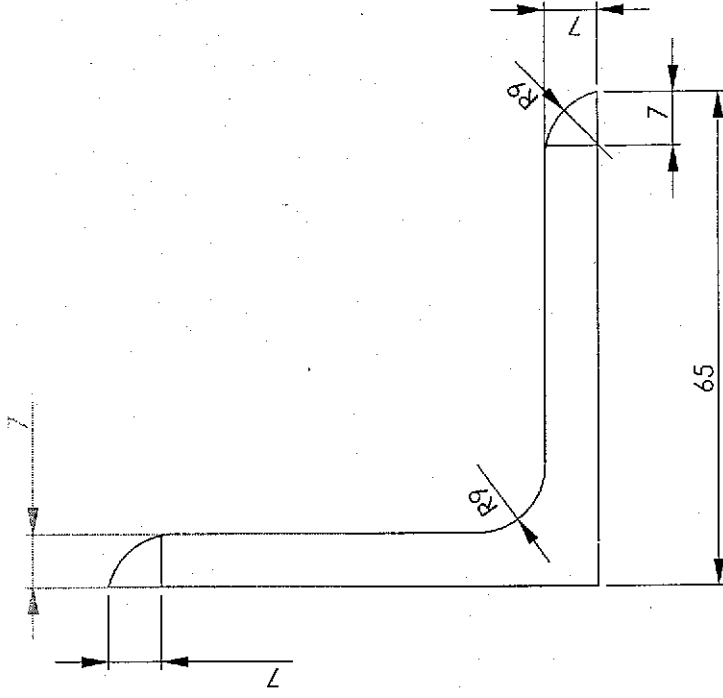
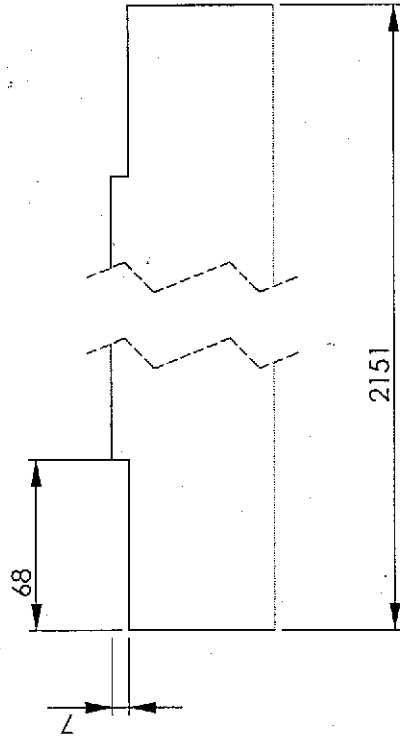
Mustafa HALDIZ

Tanju ÜNVER

TTK
MADEN MAK
FABİSLT
MÜDÜRLÜĞÜ

Ek-1

175
0-226-27



1 Adet = 18 kg
18 x 2 = 36 kg

65x65x7
KÖŞEBENT

2

ÇİZEN

24.06.2009

ADI SOYADI

Recep HOROZOĞLU

İMZA

TTK

MADEN MAK
FABRİKA
MÜDÜRLÜĞÜ

GEREC
ÖLÇEK

ADET

MÜHENDİS

24.06.2009

Tanju UNVER

Mustafa HALDIZ

İMZA

17/06/2009

Ek-1

1:20

AĞIZ YAN KÖŞEBENTİ 1

C-225-2 / 8